



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
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Canada

Tel (613) 632-5200

**D4407-041**  
**Job Sheet 174942**



**Part No:** D4407-041

**Job Qty:** 12 ea

**Part Name:** Bar Weldment



**Part Weight:** 0 lbs

**Status:** Scheduled

**Priority:** Medium

**Job Created:** 3/23/18

**Job Tracking No:**

**Due Date:** 4/9/18

**Created By:** Linda Lacelle

**Type:** Stock

**Description:**

**Note:** DWG REV D SHEETS 1,3 IPP REV:A 15.11.16 NEW ISSUE DD VERF:JLM

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty    | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off     |
|-------|--------------------|--------|------------|----------|-----------|---------|-----------------------|-----------|--------------|
|       |                    |        |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |              |
| 90    | Start up Operation | 12 Ea  |            | 4/7/18   | 0.00      | 0.00    | Start Up Large Fab-3  |           | EL           |
| 100   | Cold Saw           | 12 pcs |            | 4/7/18   | 0.00      | 2.37    | Cold Saw              |           | EL           |
| 110   | Autoweld 1         | 12 pcs |            | 4/9/18   | 0.00      | 2.15    | Automated welding     |           | EL           |
| 120   | QC                 | 12 pcs |            | 4/9/18   | 0.00      | 0.00    | QC9                   |           | PD 15.3.26   |
| 130   | QC                 | 12 pcs |            | 4/9/18   | 0.00      | 0.00    | QC5                   |           | PD 15.3.26   |
| 140   | Packaging          | 12 pcs |            | 4/9/18   | 0.00      | 0.00    | Packaging3-2          |           | EL           |
| 150   | QC21-SA            | 12 Ea  |            | 4/9/18   | 0.00      | 0.00    | QC21                  |           | mgf 18/03/27 |

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3.80

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### Job BOM

| Part / Item      | Component Name      | Quantity             | Operation             | Container |
|------------------|---------------------|----------------------|-----------------------|-----------|
| M304B0.250x0.500 | 304 Bar .250 X .500 | 66.7200 ft (5.56 ea) | 90-Start up Operation |           |

### Job Allocations

| Operation             | Component Part   | Required | Inventory | Allocated |
|-----------------------|------------------|----------|-----------|-----------|
| 90-Start up Operation | M304B0.250x0.500 | 67       | 379       | 0         |

### Part Specifications

Specifications could not be found.

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**Container No: S054789**



**Part: D4407-041**

**Job No: 174942**

**Serial No/Batch: S054789**

**Revision:**

**Inspector:**

**Date: 03/26/18**